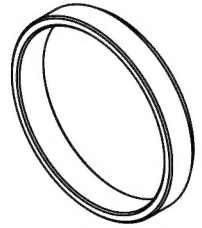
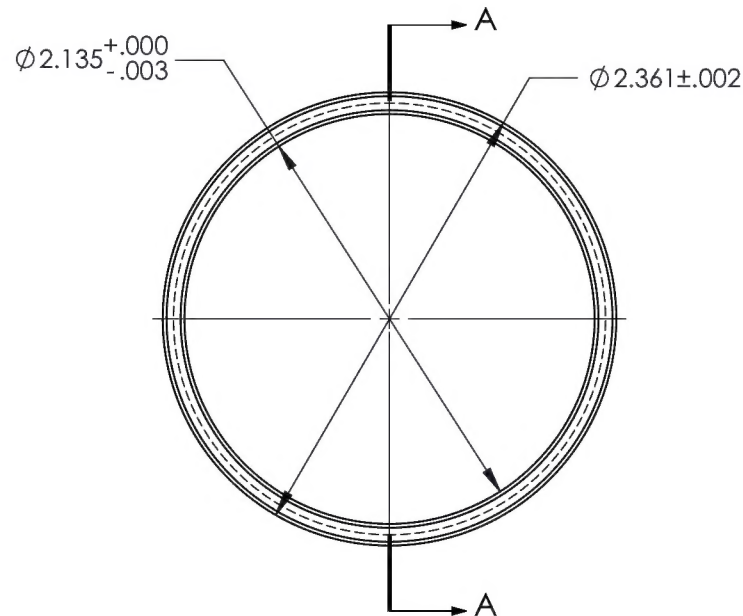
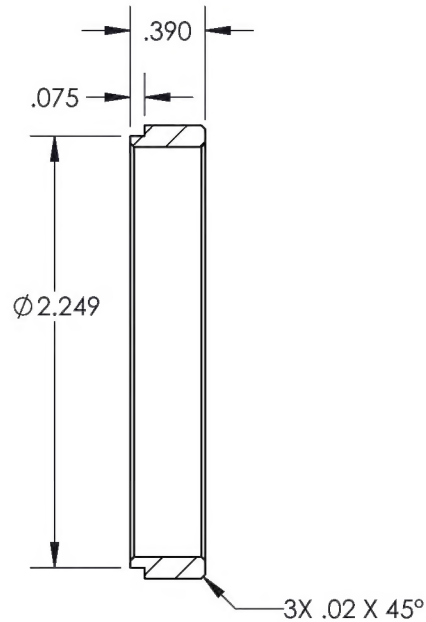


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| REVISIONS | | | | | |
|-----------|---------|---|------------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 2 | | AS DRAWN BY CANAM. | 11/19/2012 | JAG | |
| 3 | 16-0248 | CH'D DIM WAS Ø2.361 +.000/-0.002 IS Ø2.361 ±.002, CH'D MATERIAL WAS 17-4, H1150, IS 17-4, H1150, H1075. | 12/2/2016 | RJC | JAG |



| | |
|-----------------------------|--|
| DART AEROSPACE | |
| TITLE COLLAR | |
| DWG NO. SWA6A-600 | REV 3 |
| MAT'L 17-4, H1150, H1075 | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES |
| HEAT TREAT FINISH | .XXX ± .005 FRACTIONS ± 1/8 |
| | .XX ± .01 ANGLES ± 5° |
| | .X ± .1 SURFACES = 125 |
| SPEC | 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R |
| DRAWN BY: CANAM | 2. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| CHECKED: DUERFELDT | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| OPPS APPR: ANDERSON | USED ON MODEL |
| QA APPR: LINDSAY | |
| APPROVED: GILBERT | |
| SCALE 1:1 | DATE 2/4/2002 |
| SHEET 1 OF 1 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|-----------|----------|-------------|--------------------|-----------------------------------|
| | | | SWA6A-600 | 1 | COLLAR | 17-4, H1150, H1075 | |